

WE COMMIT.
WE DELIVER.





East IndiaTM

Drums & Barrels

**QUALITY,
AUTHENTICITY
&
HONESTY
ABOVE ALL**

ABOUT EAST INDIA DRUMS & BARRELS

Since our inception in 2013, **East India Drums & Barrels Mfg. Pvt Ltd.**, has been the industry's most reliable drums and barrels supplier under the guidance and leadership of **Mr. Madhav Valia**.

We are a single source of all industrial packaging needs. Our in-house technology and Product Packaging Center is innovatively creating new designs for our wide variety of products. We pride ourselves on our knowledgeable staff, timely deliveries and extensive range of packaging solutions.

We have our own manufacturing units at Daman, Karjat and Sonipat, that are regarded as one of the best manufacturing facilities under MSME, pan-India.





[STORY TILL NOW]

Incorporated & started operations in Vapi, Gujarat

2013

Got certified with ISO 9001.
Started operations at our second plant in Sonipat, Haryana

2014

Got registered with major PSUs like HPCL, BPCL & IOCL

2015

Vapi unit shifted to a more spacious facility in Daman

2016

Expansion of FG area at Daman to accommodate 15,000 finished barrels

2017

Achieved turnover of 100 Cr.
Expanded Sonipat Unit

2018

Achieved turnover of 150 Cr.

2019

Gained ISO Certification
(9001, 14001 & 45001)

2020

Achieved turnover of 200 Cr+

2021-22

OUR BRAND DNA



OUR VISION

Prudently creating and integrating the latest technology and innovation to deliver high-quality products to every corner of India. We aim to become one of country's leading barrels and drums manufacturer in the near future.



OUR MISSION

To build a renowned brand with a focus on manufacturing processes to ensure that our barrels and drums strive for quality, authenticity and honesty that leads to customer delight.



CORE TEAM MEMBERS

LEADING US WITH
INTEGRITY, INSIGHT &
INCLUSIVENESS

MR. AJAY N JANI

MR. AKSHAY TRIPATHY

MR. ANTOO SEBASTIAN

MR. ARUN GHULE

MR. BHUPINDER HASE

MR. CHETAN R PATEL

MRS. NEERA SINGH

MR. RAJIV RANJAN

MR. SANDEEP LAD

MR. SANTOSH MOHITE

MR. SUNIL PATIL

MR. SUJEET PANDEY

MR. SWAROOP GHARA

OUR PRODUCTS

We have a wide variety of products for all your industrial packaging needs



MS Barrel



GI Barrels



Goose Neck/
Optima Barrels



Composite Barrels



Bitumen Drums



MS Drums

WE PROVIDE PACKAGING SOLUTIONS FOR

Lubricating Oils & Greases

Additives

Transformer Oil

Bitumen

Food & Fruit
Products

Chemicals & Agro
Chemicals

Bitumen Emulsion

Ink & Resins

HERE ARE SOME OF OUR PRESTIGIOUS CLIENTS

SAKATA INX...

hubergroup

FlintGroup



DEEPAK FERTILISERS
AND PETROCHEMICALS
CORPORATION LIMITED

eternis



and many more...

MS DRUMS

- These drums are made of premium grade steel sourced directly from steel manufacturers
- Body of these drums are wire welded to prevent direct contact of water with internal body of drums
- Both ends are double seamed with body
- Thickness of drums range from 0.45 - 0.80 mm
- Available in internally painted, epoxy coated or plain
- A variety of gaskets are available depending upon compatibility of products - Rubber, PE, EPDM or Teflon
- Available with provision of wire handle or flat handle
- Closures available as per requirement: 2" bungs, 4" lid/cap, spout closure, screw cap etc.
- All drums are tested for leakage



10 LTR. CLOSE TOP.			
Size in inch	Height in mm	Diameter in mm	Weight in Kg
11X10x2"	250	275	1.6 KG/2.1 Kg
14 KG. OPEN TOP.			
11X11x0T"	277	320	2.2 Kg
20 LTR. CLOSE TOP.			
11X15x2"	380	275	2.2 Kg/2.4 Kg/2.5 Kg
11X15x2"	375	275	2.0 Kg
11X15x4"	375	275	1.9 Kg
20 KG. OPEN TOP.			
11X16.5x OT	420	305	3.0 Kg
25 LTR. CLOSED TOP.			
11x18x2"	430	275	2.4 Kg/2.5 Kg/2.6 Kg/2.8 Kg/3.7 Kg
25 KG. OPEN TOP.			
11x18x0T	432	320	3.0 Kg
11x18x0T	432	305	2.7 Kg
11x18x0T	432	308	3.1 Kg
12X17X0T	430	320	2.9 Kg
13X14.5X0T	365	358	3.1 Kg
30 LTR. CLOSED TOP.			
12X18X2"	460	305	3.0 Kg
12X18.5X2"	470	307	3.2 Kg/3.4 Kg
15X13X7"	330	377	3.4 Kg
30 KG. OPEN TOP.			
12X18X OT	460	335	3.2 Kg

Also available in:

50 Ltr. Closed top | 50 Kg. Open top | 50 Ltr. Composite Drums | 100 Ltr. Closed top | 100 Kg. Open top

Contact mktg@eidb.in for more details

CLOSE TOP DRUMS

200 to 235 Ltr. Drums: These drums have triple seamed ends with body used for filling liquid and semi liquid products. Drums are made of oil free grade steel.

- Available in capacity ranging from 200 - 235 litres
- Available in thickness ranging from 0.80 - 1.25 mm
- Every drum is tested for leakage at air pressure: 0.5 kg/cm²
- Tested for hydraulic pressure and drop test
- ISI Marked drums are also available
- UN Certification available for air and sea shipment
- Available in internally plain, lacquer lined or painted
- Gasket of bungs are offered in rubber, PVC or teflon depending on compatibility of filling chemical
- Drums are printed as per your requirements
- Paints used on drums are of excellent quality that passes Acetone, MEK rub test and cross adhesion test



OPEN TOP DRUMS

200 to 235 Ltr. Drums: These drums have completely removable tops for more access with triple seamed bottom mainly used to store solids and semi solids.

- Available in capacity ranging from 200 - 235 litres
- Available in thickness ranging from 0.80 - 1.25 mm
- Every drum is tested for leakage at air pressure: 0.5 kg/cm²
- Leakage testing according to IS:13997
- ISI marked drums are also available
- UN certification available for air and sea shipment
- Available in internally plain, lacquer lined or painted
- Top fitted with flat, circular or C- type gaskets with help of ring
- Gaskets are available in rubber and EPDM
- Painted and printed according to your requirement
- Paints used on drums are of excellent quality that passes Acetone, MEK rub test and cross adhesion test
- Customization in design is available according to customer's requirement (Subject to availability of tools)



GOOSENECK DRUMS

Up To 235 Ltr. : These Drums are specially designed to fit 80 drums in a 20 ft container.

- Drums available in thickness ranging from 0.8 - 1.25 mm
- UN certification available for air and sea transport
- Internally plain/lacquer lined/painted are available
- Top fitted with flat, circular or C-type gaskets with the help of rings
- Gaskets are available in rubber and EPDM
- Paints used on drums are of excellent quality that passes Acetone, MEK rub test and cross adhesion test
- Customization in design is available according to customer's requirement (Subject to availability of tools)



COMPOSITE DRUMS

50/100/200 Ltr. Capacity: Composite drums consist of MS drum line with high density polyethylene drum having thickness ranging from 1.00 - 1.5 mm. The main advantages of composite drums are as follows

- Suitable for chemicals that are incompatible with steel
- HDPE liner are of food grade
- Rigid and durable packaging solution
- Comply with IATA regulation for export of highly hazardous chemicals that may pollute sea or disturb sea life in case of leakage
- Double protection from leakage
- Easy stack ability compared to HDPE Drums
- UN Certified
- Provision of drain hole at bottom

GALVANISED DRUMS

These drums are used for storage of extremely hazardous chemicals, strong solvents, fragrances etc.

- Manufactured from galvanised sheets
- Available in capacity ranging from 200 - 235 litres
- Uniform DFT and colour throughout the drum
- UN Certification available for air and sea transport



MIG Welded Drum

Galvanized - MS Combination Drums

Galvanized Drums

LACQUER LINED (EPOXY COATED DRUMS)

Lacquer lined drums are excellent chemical resistant. They are mainly used for storing of corrosive & hazardous chemicals and specialty chemicals that may be incompatible with steel.

- Food grade and non food grade coatings are available
- Opaque and transparent epoxy coatings are available
- Tested for chemical resistivity, impact load and bend test
- Available in different range of dry film thickness
- Uniform DFT (Dry Film Thickness) throughout the drum with automated application of epoxy

OPAQUE LACQUER

Opaque lacquers are pigmented epoxy phenolic lacquers having excellent chemical resistance and smooth finish. The steel surface on the inside is not visible. These are available in different colours like grey, red and blue

FOOD GRADE LACQUER

Food grade lacquer is composed of materials listed in Food and Drug regulations 21 CFR 175.300 and therefore complies with all compositional requirements of this regulation. These lacquers have no active molecules and are used in food industries, pharma, fragrances and specialty chemicals.

NON FOOD GRADE LACQUER

Non food grade lacquer is used in lube industries, oil and petrochemicals.

TRANSPARENT LACQUER

Transparent epoxy phenolic lacquers have excellent chemical resistance and is also available in golden lacquer





OUR TECHNOLOGY

- Automatic resistance welding process
- Automatic manufacturing line
- PLC Controlled auto painting system - Spray
- PLC Controlled auto lacquer coating system - Spray
- PLC Controlled oven For baking of paint & lacquer - LPG Fired
- Conveyorised movement & handling



OUR INFRASTRUCTURE

- Spacious area for storage Of RM & finished goods (15,000 Nos Drums)
 - Inhouse De-coiling facility with stagger blanking process for lids
 - Automatic welding machine - British Federal 600 DPH (Drums per hour)
 - Automatic manufacturing line- Liefeld Make 500 DPH (Drums per hour)
 - Two stage PLC controlled epoxy coating system
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- Separate double layered, double chain gas fire baking oven with PLC control For epoxy baking
 - Three stage fully automatic vertical painting system (Capacity - 500 DPH)
 - Double chain gas fire baking oven for paint baking (90 Ft)
 - Fully conveyorised movement of drums and shells in between process & for truck loading
 - Dedicated transport facility for drum delivery with GPS enabled trucks
 - Fully equipped separate laboratory for inhouse testing (Planning to get NABL approval)
 - Separate fully equipped machinery line for small drums (20 ltr/25 ltr) with wire weld technology, PLC controlled epoxy & painting system

OUR MANUFACTURING UNITS

Daman Unit

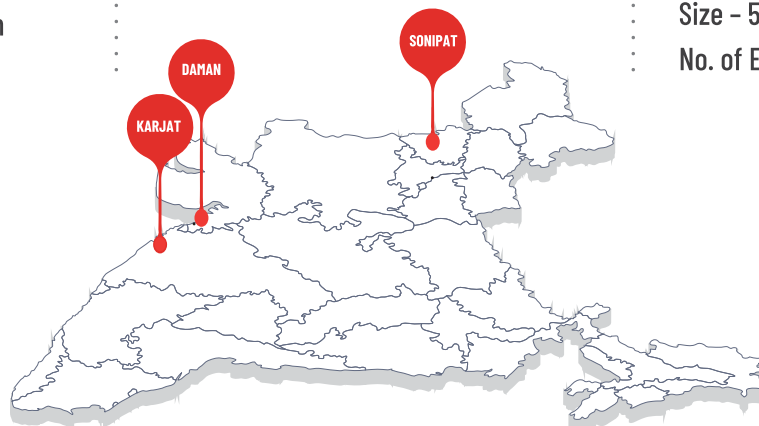
Located near the industrial town of Vapi, this plant caters to the Gujarat region
Size - 71,016 Sq Ft.
Capacity - 5 lakh Pcs/Annum
No. of Employees - 200

Karjat Unit

Strategically located to cater to Western Maharashtra & Mumbai region
Size - 30,000 Sq Ft.
No. of Employees - 50

Sonipat Unit

Located 50 kms away from Delhi, this plant caters to the customers of Haryana, Punjab, HP, J&K, UP, Rajasthan & Uttarakhand
Size - 58,491 Sq Ft.
No. of Employees - 75



FOSTERING A STRONG COMMUNITY FOR THE ELDERLY UNDER **CORPORATE SOCIAL RESPONSIBILITY**

Pushpa "MAA" Foundation's



Pushpa "MAA" Foundation's Dada Dadi Park was inspired and blessed by **Shri Vinubhai Valia**, grandfather of our **MD Mr. Madhav Valia**, in the year 2006, exclusively for senior citizens.

Pushpa "MAA" Foundation's Dada Dadi Park is engaged in granting scholarships for bright and underprivileged students and supporting various other noble causes. At present, there are three Dada Dadi Parks situated at Veer Savarkar Marg, I. C Colony, and Soni Wadi in Borivali West, consisting of more than 10,000 members. The foundation runs and maintains the Dada Dadi Park chain which provides facilities for birthday celebrations, cricket matches, drama shows, fashion shows, and community & cultural programs.

Our founder, **Mr. Vinubhai Valia** had been honored with the National Award on October 1, 2013 (World Elders Day) by the Hon'ble President of India, **Shri Pranab Mukherjee** at New Delhi, for his distinguished services towards the cause of elderly people.

For more information, kindly visit: www.dadadadipark.org

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Daman. UT Of DNH & DD. India. Pin - 396 210. Email: mktg@eidb.in



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