



WE COMMIT.
WE DELIVER.

ABOUT US

The East India Drums & Barrels Mfg. Co. is promoted by **Mr. Madhav Valia** having specialized knowledge in eco and finance coming from a business family has experience of managing supply chain, logistics, production, after sales etc.

Mrs. Hiral Valia (CEO), possibly, the first woman CEO in the barrel industry in India having expertise in Marketing, Finance and admin.

East India Drums & Barrels Mfg. Co., Industrial Packaging has an in-house Technology and Product Development Centre engaged in innovative work for the design of new products. Our mother plant at Daman is regarded as one of the best manufacturing facility plant under MSME in all of India.

We offer products such as the 200/210 litre capacity MS & GI Barrels and 20 litre to 25 litre capacity of MS & GI Drums for packaging of:

Lubricating Oils & Greases

Additives

Transformer Oil

Chemicals & Agro Chemicals

Food & Fruit Products

Bitumen

Bitumen Emulsion



Striving For
Excellence.

VISION

We aspire to create and integrate the latest technologies and inventions to deliver high-quality products which provide the highest consumer satisfaction. With constant expanding and growing market share, we aim to develop the business globally in our near future.

MISSION

To build a brand that strives for quality, authenticity and honesty.



Close Top drums

Less Than 200 ltr. : Drums have double seamed ends with body used for filling liquid and semi liquid products. Drums are made of oil free grade steel.

- Capacity available from 10 ltr. to 100 ltr. Or higher but less than 200 ltrs.
- Thickness of drums available from 0.45 mm to 0.80 mm
- Designed for easy store in stacks
- Every drum tested for leakage at air pressure 0.4 kg/cm²
- UN certification available for air and sea shipment
- Internally plain/ Lacquer lined/ Painted are available
- Gasket of bungs/ flanges is offered in rubber/PVC/Teflon depending upon compatibility of filling chemical
- Drums are printed according to customer requirements
- Provision of handle/wire handle (kadi) available for handling of drum
- Paint on drums is of excellent quality that passes acetone/MEK rub test and cross adhesion test



200 to 235 Ltr. Drums : Drums have Triple seamed ends with body used for filling liquid and semi liquid products. Drums are made of oil free grade steel.

- Capacity available from 200 ltr. to 235 ltr
- Thickness of drums available from 0.80 mm to 1.25 mm
- Every drum tested for leakage at air pressure 0.5 kg/cm²
- Tested for hydraulic pressure test and drop test
- ISI Marked drums are available
- UN certification available for air and sea shipment
- Internally plain/ lacquer lined/ painted are available
- Gasket of bungs/ flanges is offered in rubber/PVC/Teflon depending upon compatibility of filling chemical
- Drums are printed according to customer requirements
- Paint on drums is of excellent quality that passes Acetone/MEK rub test and cross adhesion test

Open Top drums

20 to 100 Ltrs. Capacity : Drums having completely removable top for more access and double seamed bottom mainly used to store solids and semi solids.

- Capacity available from 10 ltr. to 100 ltr.
- Thickness of drums available from 0.45 mm to 0.80 mm
- Every drum tested for leakage at air pressure 0.4 kg/cm²
- UN certification available for air and sea shipment
- Internally plain/ lacquer lined/ painted are available
- Top fitted with flat, circular or C- type gaskets with help of ring
- Gaskets are available in rubber and EPDM
- Painted and printed according to customer requirements
- Paint on drums is of excellent quality that passes acetone/MEK rub test and cross adhesion test
- Customization in design is available according to customer's requirement (subject to availability of tools)



200 to 235 Ltr. Drums : Drums having completely removable top for more access and Triple seamed bottom mainly used to store solids and semi solids.

- Capacity available from 200 ltr. to 235 ltr.
- Thickness of drums available from 0.80 mm to 1.25 mm
- Every drum tested for leakage at air pressure 0.5 kg/cm²
- Leakage testing according to IS:13997
- ISI Marked drums are available
- UN certification available for air and sea shipment
- Internally plain/ lacquer lined/ painted are available
- Top fitted with flat, circular or C- type gaskets with help of ring
- Gaskets are available in rubber and EPDM
- Painted and printed according to customer requirements
- Paint on drums is of excellent quality that passes acetone/MEK rub test and cross adhesion test
- Customization in design is available according to customer's requirement (subject to availability)

Gooseneck Drums

Less Than 200 ltr. : These Drums are specially designed to fit 80 drums in a 20ft container.

- Drums available in thickness range 0.8 to 1.25 mm
- UN certification available for air and sea transport
- Internally plain/ lacquer lined/ painted are available
- Top fitted with flat, circular or C- type gaskets with help of ring
- Gaskets are available in rubber and EPDM
- Paint on drums is of excellent quality that passes acetone/MEK rub test and cross adhesion test
- Customization in design is available according to customer's requirement (subject to availability of tools)



Lacquer Lined (Epoxy Coated Drums)

Lacquer lined drums are excellent chemical resistant. These are mainly used for filling of corrosive and hazardous chemicals and specialty chemicals that may be incompatible with steel.

- Food grade and non food grade coatings are available
- Opaque and transparent epoxy coatings are available
- Tested for chemical resistivity, Impact load test and bend test
- Available in different range of dry film thickness
- Uniform DFT (Dry film thickness) throughout the drum with automated application of epoxy

Opaque lacquer

Opaque lacquer are pigmented epoxy phenolic lacquers having excellent chemical resistance and smooth opaque and good finish. Inside steel surface is not visible. These are available in different colours like Grey, Red and buff

Food Grade Lacquer

Food grade lacquer is composed of materials listed in Food and Drug regulations 21 CFR 175.300 and therefore complies with all compositional requirements of this regulation. These lacquers having no active molecules after baking and used food industries, Pharma, fragrances and specialty chemicals.

Non food grade lacquer

Non food grade lacquer is used in lube industries, Oil and petrochemicals etc.

Transparent Lacquer

Transparent epoxy phenolic lacquers having excellent chemical resistance and is available in golden lacquer

Composite Drums

20 to 100 Ltrs. Capacity : Composite drums are consist of MS drum line with high density polyethylene drum having thickness 1.00 mm / 1.5 mm. The main advantages of Composite drums are as below

- Suitable for chemicals that are incompatible with steel need to pack in packs stronger as steel
- No contact with steel but strength of steel
- HDPE liner are of food grade
- Rigid and durable packaging solution
- Comply with IATA regulation for export of highly hazardous chemicals may pollute sea or disturb sea life in case of leakage
- Double protection from leakage
- Easy stack ability compared to HDPE Drums
- UN certified
- Provision of drain hole at bottom



Galvanised Drums

These drums are used for storage of extremely hazardous chemicals / strong solvents / fragrances etc.

- Manufactured from Galvanised Sheet
- Available in capacity of 200 to 235 ltrs
- Uniform DFT and colour throughout the drum
- UN Certification available for sea and air transport

MIG Welded Drum

Galvanized- MS Combination Drums

Galvanized Drums



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