



East India **Drums & Barrels** **Mfg. Ltd.**

We Commit
We Deliver

About

East India Drums & Barrels



East India Drums & Barrels Mfg. Ltd., established in 2013 under the visionary leadership of **Mr. Madhav Valia**, has emerged as a leading provider of comprehensive industrial packaging solutions. Our state-of-the-art manufacturing facilities in Daman, Karjat, and Sonipat are recognized as among the best in the MSME sector nationwide.

We are committed to delivering innovative packaging solutions tailored to your specific requirements. Our in-house Product Packaging Center leverages advanced technology to develop cutting-edge designs for a diverse range of products. With a focus on exceptional quality, timely delivery, and a knowledgeable team, we have earned a reputation for reliability and customer satisfaction.

East India Drums & Barrels is your one-stop destination for all your industrial packaging needs.

STORY TILL NOW



2014

Got certified with ISO 9001.
Started operations
at our second plant in
Sonipat, Haryana

2016

Vapi unit shifted to a
more spacious
facility in Daman

2018

Shifted to a newer & bigger unit
at Sonipat on 01/04/2018.

2020-21

Gained ISO Certification
(9001, 14001 & 45001)

Total Production of
Drums & Barrels
QTY- 19,71,882

2022-23

Total Production of
Drums & Barrels
QTY- 17,49,892

2024-25

Total Production of
Drums & Barrels
QTY- 24,07,517

2013

Incorporated &
started operations
in Vapi, Gujarat

2015

Got registered with
major PSUs like
HPCL, BPCL & IOCL

2017

Expansion of FG area
at Daman to
accommodate 15,000
finished barrels

2019-20

Total Production of
Drums & Barrels
QTY- 17,94,787

2021-22

Total Production of
Drums & Barrels
QTY- 14,89,969

2023-24

Total Production of
Drums & Barrels
QTY- 23,51,903

OUR MISSION



“To build a reputable brand synonymous with excellence in packaging. We are dedicated to upholding the highest standards of quality, authenticity, and honesty in our manufacturing processes. Our unwavering commitment to customer satisfaction drives everything we do.”



OUR VISION

“**Technological Leadership:**
We are committed to staying at the forefront of technological advancements in the packaging industry.

Sustainable Solutions:

Our focus is on developing innovative and sustainable packaging solutions that meet the evolving needs of our customers.

Quality Assurance:

We strive to maintain the highest standards of quality in every product we manufacture.

National Reach:

Our goal is to expand our operations and establish a strong presence across India, serving customers in all regions.”

OUR STRENGTH

Our success stems from a dedicated team of experts who ensure quality and efficiency at every step. With specialists in manufacturing we foster a collaborative environment where innovation thrives. Together, we drive the industry forward with cutting-edge solutions and exceptional service.

Ajay Jani

Neera Singh

Chetan Patel

Swarup Ghara

Antoo Sebastian

Sandeep Lad

Sunil Patil

Santosh Mohite

Arun Ghule

Sujeet Pandey

Rajiv Ranjan

Akshay Tripathi

Umang Raval

Jayshree Garde

Bhupendra Hase

Brajesh Gautam

Divyang Patel



OUR PRODUCTS

We have a wide variety of products for all your industrial packaging needs



Close Top Drums



Open Top Drums



**Goose Neck/
Optima Barrels**



Composite Barrels



Galvanised Drums

HERE ARE PACKAGING SOLUTIONS FOR INDUSTRIES AND CLIENTS WE CATER TO



Lubricant industry and special oils



Ink Industry



Pharma and speciality chemicals Industry



Pesticide and agrochemicals industry



The Chemical Company



Fine chemicals and Aroma industry



Food and pulp industry



OUR

SMALL DRUMS



Close Top Drums



Open Top Drums



Composite Barrels



Galvanised Drums

Size in inch	Height in mm	Diameter in mm	Weight in Kg
10 LTR. CLOSE TOP.			
11X10x2"	250	275	1.6 KG/2.1 Kg
14 KG. OPEN TOP.			
11X11xOT"	265	275	2.2 Kg
20 LTR. CLOSE TOP.			
11X15x2"	375	275	2.2 kg/2.4 kg/2.5 kg
11X15x2"	380	275	2.0 Kg
11X15x4"	375	275	1.9 Kg
20 KG. OPEN TOP.			
11X15xOT"	380	280	2.6 Kg
11X16.5xOT"	420	280	3.0 Kg
25 LTR. CLOSED TOP.			
11x18x2"	460	275	2.4 Kg/2.5 Kg/2.6 Kg/2.8 Kg/3.7 Kg
25 KG. OPEN TOP.			
11x18xOT"	460	280	2.7 Kg/2.8 Kg/3.1 Kg
12x17xOT"	430	295	2.9 Kg
13x14.5xOT"	365	330	3.1 Kg
30 LTR. CLOSED TOP.			
12X18X2"	460	305	3.0 Kg/3.1 Kg
12X18.5X2"	470	305	3.2 Kg/3.4 Kg
30 KG. OPEN TOP.			
12x18xOT"	470	335	3.200 Kg
11x20x2X3/4XOT"	510	280	3.100 Kg
13x17x7"	440	320	3.5 Kg
30 KG. OPEN TOP.			
14x22.5x2x3/4"	575	350	5.9 Kg
14x25x2x3/4"	650	350	6.5 Kg
14x24x2"	610	350	4.6 Kg
15x20x2x3/4"	510	380	4.6 Kg
50 LTR.. CAP MS-HDPE COMPOSITE DRUM			
15.5x19.5x2"	495	393	6.2 Kg/7.3 Kg
50 KG. OPEN TOP.			
14x23xOT"	585	355	4.8 Kg
14x25xOT"	630	355	5.1 Kg
15x20xOT"	510	381	5.3 Kg
60 LTR. CLOSED TOP			
14x26x2"	660	350	4.8 Kg/4.9 kg
14X26X2X3/4"	670	350	5.1 Kg
15x23x2x3/4"	605	380	5.5 Kg
60 KG. OPEN TOP.			
14x26xOT	670	355	5.2 Kg
15x23xOT"	605	381	5.3 Kg/5.4 Kg
16x18xOT"	480	405	5.0 Kg
70 KG. OPEN TOP.			
15x24xOT"	610	381	5.3 Kg
75 KG. OPEN TOP.			
18x20xOT	501	450	6.1 Kg
80 LTR. CLOSED TOP.			
18x21x2x3/4"	535	450	7.5 kg
80 KG. OPEN TOP.			
18x21xOT"	535	450	7.8 kg
100 LTR. CLOSED TOP.			
18x28x2x3/4"	720	450	7.500 kg / 12.0 kg
100 KG. OPEN TOP.			
18x25xOT"	640	450	8.8 kg
18x26xOT"	680	450	9.0 kg
110 LTR. CLOSED TOP.			
18x30x2x3/4"	770	460	12.300 kg
110 KG. OPEN TOP.			
18x28xOT"	720	450	7.300 kg
150 KG. OPEN TOP.			
20x32xOT"	815	508	12.00 kg



CLOSE TOP DRUMS

200 to 235 Ltr. Drums: These drums have triple seamed ends with body used for filling liquid and semi liquid products. Drums are made of oil free grade steel.

- Available in capacity ranging from 200-235 litres
- Available in thickness ranging from 0.80-1.25 mm
- Every drum is tested for leakage at air pressure: 0.5kg/cm²
- Tested for hydraulic pressure and drop test
- ISI Marked drums are also available
- UN Certification available for air and sea shipment
- Available in internally plain, lacquer lined or painted
- Gasket of bungs are offered in rubber, PVC or teflon depending on compatibility of filling chemical
- Drums are printed as per your requirements
- Paints used on drums are of excellent quality that
- passes Acetone, MEK rub test and cross adhesion test



OPEN TOP DRUMS

200 to 235 Ltr. Drums: These drums have completely removable tops for more access with triple seamed bottom mainly used to store solids and semi solids.

- Available in capacity ranging from 200-235 litres
- Available in thickness ranging from 0.80-1.25 mm
- Every drum is tested for leakage at air pressure: 0.5 kg/cm²
- Leakage testing according to IS:13997
- ISI marked drums are also available
- UN certification available for air and sea shipment
- Available in internally plain, lacquer lined or painted
- Top fitted with flat, circular or C-type gaskets with help of ring
- Gaskets are available in rubber and EPDM
- Painted and printed according to your requirement
- Paints used on drums are of excellent quality that
- passes Acetone, MEK rub test and cross adhesion test
- Customization in design is available according to customer's requirement (Subject to availability of tools)

GOOSENECK DRUMS

Up To 235 Ltr.: These Drums are specially designed to fit 80 drums in a 20 ft container.

- Drums available in thickness ranging from 0.8-1.25 mm
- UN certification available for air and sea transport
- Internally plain/lacquer lined/painted are available
- Top fitted with flat, circular or C-type gaskets with the help of rings
- Gaskets are available in rubber and EPDM
- Paints used on drums are of excellent quality that passes Acetone, MEK rub test and cross adhesion test
- Customization in design is available according to customer's requirement (Subject to availability of tools)

COMPOSITE DRUMS

50/100/200 Ltr. Capacity: Composite drums consist of MS drum line with high density polyethylene drum having thickness ranging from 1.00-1.5 mm. The main advantages of composite drums are as follows

- Suitable for chemicals that are incompatible with steel
- HDPE liner are of food grade
- Rigid and durable packaging solution
- Comply with IATA regulation for export of highly hazardous chemicals that may pollute sea or disturb sea life in case of leakage
- Double protection from leakage
- Easy stack ability compared to HDPE Drums
- UN Certified
- Provision of drain hole at bottom

GALVANISED DRUMS

200-235 Ltr.: These drums are used for storage of extremely hazardous chemicals, strong solvents, fragrances etc.

- Manufactured from galvanised sheets
- Available in capacity ranging from 200-235 litres
- Rigid and durable packaging solution
- Uniform DFT and colour throughout the drum
- UN Certification available for air and sea transport
- Easy stack ability compared to HDPE Drums

MIG Welded Drum , Galvanized - MS Combination Drums , Galvanized Drums



LACQUER LINED (EPOXY COATED DRUMS)

Our usp is lacquer coated barrels.

Lacquer lined drums are excellent chemical resistant. They are mainly used for storage of corrosive & hazardous chemicals and specialty chemicals that may be incompatible with steel.

- Food grade and non food grade coatings are available
- Opaque and transparent epoxy coatings are available
- Tested for chemical resistivity, impact load and bend test
- Available in different range of dry film thickness
- Uniform DFT (Dry Film Thickness) throughout the drum with automated application of epoxy

FOOD GRADE LACQUER

Eidb is the largest manufacturer of epoxy coated barrels in India.

Food grade lacquer is composed of materials listed in Food and Drug regulations 21 CFR 175.300 and therefore complies with all compositional requirements of this regulation. These lacquers have no active molecules and are used in food industries, pharma, fragrances and specialty chemicals.

NON-FOOD GRADE LACQUER

Non food grade lacquer is used in lube industries, oil and petrochemicals.

OPAQUE LACQUER

Opaque lacquers are pigmented epoxy phenolic lacquers having excellent chemical resistance and smooth finish. The steel surface on the inside is not visible. These are available in different colours like grey, red and blue

TRANSPARENT LACQUER

Transparent epoxy phenolic lacquers have excellent chemical resistance and is also available in golden lacquer



MOQ For 200 Ltr Drum-200 Nos | MOQ For 20 Ltr Drums- 1,000 Nos | TAT - 2-3 Days

OUR TECHNOLOGY

- Automatic resistance welding process
- Automatic manufacturing line
- PLC Controlled auto painting system - Spray
- PLC Controlled auto lacquer coating system - Spray
- PLC Controlled oven For baking of paint & lacquer - LPG Fired
- Conveyorised movement & handling

OUR INFRASTRUCTURE

- Spacious area for storage Of RM & finished goods (15,000 Nos Drums)
- Inhouse De-coiling facility with stagger blanking process for lids
- Automatic welding machine - British Federal 600 DPH (Drums per hour)
- Automatic manufacturing line- Liefeld Make 500 DPH (Drums per hour)
- Two stage PLC controlled epoxy coating system
- Separate double layered, double chain gas fire baking oven with PLC control For epoxy baking
- Three stage fully automatic vertical painting system (Capacity-500 DPH)
- Double chain gas fire baking oven for paint baking (80 Ft)
- Fully conveyorised movement of drums and shells in between process & for truck loading
- Dedicated transport facility for drum delivery with GPS enabled trucks
- Fully equipped separate laboratory for inhouse testing (Planning to get NABL approval)
- Separate fully equipped machinery line for small drums (20 ltr/25 ltr) with wire weld technology, PLC controlled epoxy & painting system



Located 50 km away from Delhi Airport,
this plant caters to the customers of Haryana,
Punjab, HP, J&K, UP, Rajasthan & Uttarakhand
Size - 58,491 Sq. Ft.
No. of Employees-100

Sonipat

OUR MANUFACTURING UNITS

Daman



Located near the
industrial town of Vapi,
this plant caters to the
Gujarat region
Size-71,016 Sq. Ft.
Capacity-15 lakh Pcs/Annum
No. of Employees-200

Karjat



Strategically located to cater to
Western Maharashtra & Mumbai region
Size - 30,000 Sq. Ft.
No. of Employees-50

FOSTERING A STRONG COMMUNITY FOR THE ELDERLY UNDER CORPORATE SOCIAL RESPONSIBILITY



Pushpa "MAA" Foundation – Enriching Lives, Empowering Generations



Welcome to Dada Dadi Park by the Pushpa "MAA" Foundation - a space born out of love, respect, and a deep commitment to our elders. Inspired by the vision of our founder, Shri Vinubhai Valia—the grandfather of our Managing Director, Mr. Madhav Valia - this initiative has been nurturing lives since 2006. Created especially for senior citizens, Dada Dadi Park has flourished into a vibrant community of over 10,000 members, spread across three facilities in Borivali West. It stands as a joyful and supportive haven for connection, activity, and well-being.

The organization is committed to enriching the lives of seniors through varied and engaging activities. Wellness and health programs such as yoga, meditation, and physical exercises enhance vigor, while social and cultural activities ranging from festivals, birthday parties, and music nights bring joy and companionship. Cricket and indoor games such as badminton, carrom, and chess enhance fun and fellowship, while financial literacy and digital literacy workshops enable members to maintain independence. From fashion shows to talent competitions, Dada Dadi Park makes sure that each and every person has a means of self-expression and satisfaction.

In appreciation of its dedication, Shri Vinubhai Valia was awarded the National Award by the President of India in 2013, and the foundation has also been included in the Limca Book of Records. Extending its mission further, Pushpa "MAA" Foundation now provides scholarships and educational assistance to underprivileged children, opening doors to a better future.

With a sincere commitment to compassion, care, and community, the foundation remains changing lives throughout generations.

Visit: www.dadadadipark.org

**ADMIN OFFICE:**

201, A Wing, Jwala Estate, Pushpa Vinod-2, Soni Wadi, S.V. Road, Borivali (W),
Mumbai - 400 092 Email: mktg@eidb.in

FACTORY ADDRESS:**Daman Plant:**

Survey No.260/2, 260/3 & 260/5 Village Bhimpore, Bhimpore Char Rasta. Daman.
UT OF DNH & DD. India. Pin-396 210. Email: mktg@eidb.in

**Sonipat Plant:**

No.124, Khata No.147 Khasara, Killa No.8/2/2, 3/2, 4/1/2, Village Johsi Jat, Bahalgarh Road,
Tehsil Rai. Dist. Sonipat Harayana -131021 Email: sonipat@eidb.in

Karjat Plant:

Survey No.18/5/A/(2),18/5/B[1],21/1(P),21/10,21/12, Anjap Taluka, Karjat, Raigad,
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